



Parts List

Ref	Class	Part	Description	Qty	Comment	Footnote
1		NSS	CYLINDER BLOCK	1	(ORDER LONG BLOCK BELOW)	1
2	22	48340	PIPE PLUG (1/4 IN.)	4		
3	22	48556	REDUCER BUSHING	2		
4	22	32802 1	PIPE PLUG	2		
5	19	34270	EXPANSION PLUG (1-5/8 IN. DI.)	8		
6	17	52190	DOWEL PIN	4		
7	19	94140	EXPANSION PLUG	1		
8	23	85684	BEARING SET	1		
9	25	811528	O-RING (1/2 IN.)	1		
10	431	9830	CAMSHAFT	1		
10		61728	CHAIN, TIMING	1	(Double Roller Chain)	
11		811580	TIMING CHAIN	1	(Single Roller Chain)	
11	43	61726	SPROCKET, CAMSHAFT	1	(Double Roller Chain)	
12	43	811578	CAMSHAFT SPROCKET	1	(Single Roller Chain)	
13	43	811579	CRANKSHAFT SPROCKET	1	(Single Roller Chain)	
12	43	61727	SPROCKET, CRANKSHAFT	1	(Double Roller Chain)	
14	10	35339	BOLT	3		
15	17	35312	DOWEL PIN (1/4 IN. DIA.)	1		
16		811583	LIFTER	16		
17	22	37682	ELBOW (45 DEG.)	1		
-		806360A 1	MARINE LONG BLOCK ENGINE	1	(454 MAGNUM) SEE NOTE	
-		806361A 1	MARINE LONG BLOCK ENGINE	1	(502 MAGNUM) SEE NOTE	
-	27	811572A94	GASKET SET-OVERHAUL	1	(454 MAGNUM)	
-	27	805396A92	GASKET SET-OVERHAUL	1	(502 MAGNUM)	
-	92	809825	SEALER-RED RTV	1		
-	92	34227 1	PERFECT SEAL	1		